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CLAIMS

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A method for producing a fluorene derivative,
 which comprises subjecting fluorenone and a phenolic compound represented by the formula (I):

$$OH$$
 $(R)_n$
 (I)

wherein R represents an alkyl group, an alkoxy group, an aryl group or a cycloalkyl group, and n denotes an integer of 0 to 4,

to a condensation reaction in coexistence with a mercaptocarboxylic acid and a hydrochloric acid to obtain a fluorene derivative represented by the formula (II):

$$(R)_n$$
 $(R)_n$ (II)

wherein R and n have the same meanings as defined above, and

wherein the proportion (weight ratio) of the mercaptocarboxylic acid relative to hydrogen chloride contained in the hydrochloric acid [the mercaptocarboxylic acid/hydrogen chloride] is 1/0.1 to 1/3, and an extractant

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is added to the resulting condensation reaction mixture to distribute the object compound to the organic layer, and a crystallization solvent is added to the organic layer to crystallize the fluorene derivative.

2. A method according to claim 1, wherein the phenolic compound represented by the formula (I) comprises phenol or a C_{1-4} alkylphenol.

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- 3. A method according to claim 1, wherein the phenolic compound represented by the formula (I) comprises a $2-C_{1-4}$ alkylphenol or a $3-C_{1-4}$ alkylphenol.
- 4. A method according to claim 1, wherein the proportion (weight ratio) of fluorenone relative to the mercaptocarboxylic acid [fluorenone/the mercaptocarboxylic acid] is 1/0.01 to 1/0.5.
- 5. A method according to claim 1, wherein the proportion (weight ratio) of fluorenone relative to the mercaptocarboxylic acid [fluorenone/the mercaptocarboxylic acid] is 1/0.05 to 1/0.3, and the proportion (weight ratio) of the mercaptocarboxylic acid relative to hydrogen chloride contained in the hydrochloric acid [the mercaptocarboxylic acid/hydrogen chloride] is 1/0.3 to 1/2.

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6. A method according to claim 1, wherein the fluorene derivative represented by the formula (II) comprises a 9,9-bis(C_{1-4} alkylhydroxyphenyl)fluorene.

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7. A method for producing a
 9,9-bis(4-hydroxy-3-C₁₋₄alkylphenyl)fluorene, which comprises subjecting fluorenone and a 2-C₁₋₄alkylphenol to a condensation reaction in coexistence with
 10 β-mercaptopropionic acid and a hydrochloric acid, wherein the proportion (weight ratio) of β-mercaptopropionic acid relative to hydrogen chloride contained in the hydrochloric acid [the mercaptopropionic acid/hydrogen chloride] is 1/0.1 to 1/3, and an extractant is added to the resulting condensation reaction mixture to distribute the object compound to the organic layer, and a crystallization solvent is added to the organic layer to crystallize the fluorene derivative.